

Taking Control . . . To A Higher Level

# Mini-Rotary Compact Rotary Control For Dry Solids

# **Specifications**

Input Voltage:110/230/24 VAC 50/60 Hz

Power Consumption: 1.5 Watts

Switch:SPDT

Contact Rating:3A @ 250 VAC

Rotary Speed:1 RPM

Temperature Range:4° F to +140 F Wiring Cable:18 AWG 12 inch cable

Mounting: 3/4" PF

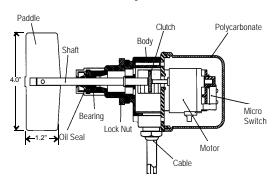
Clutch: Magnetic Slip Clutch prevents damage

to motor gears

Enclosure: Polycarbonate, NEMA 1

Weight:.77 lbs.

## **Mini-Rotary Structure**

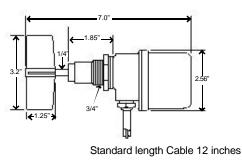


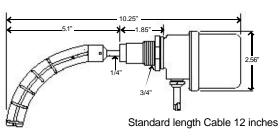
\*Unit shown with Optional 304 Stainless Steel Rectangular ddle

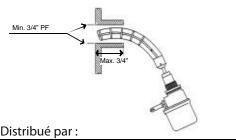
## **Dimensions**

Mini-Rotary with 4-Vane Polycarbonate Paddle

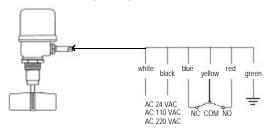
Mini-Rotary with Bayonet Insertable Polycarbonate Paddle







## **Wiring Diagram**





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### **INSTALLATION AND OPERATING INSTRUCTIONS:**

- The conduit opening should be placed in a downward position to protect from moisture entering the unit through the conduit.
- 2. When installing or performing maintenance in the field, be sure that all power is deenergized.
- The operating temperature in the tank or bin should be within the temperature rating of 3. this product.
- When selecting a mounting location, be sure the material can freely flow to and away from the shaft and paddle.
- 5. The shaft and paddle should also be out of the direct flow of material as it fills the bin or
- If mounted in the flow stream, a protective baffle should be installed on the inner wall of the bin or tank.
- When internal access is available on the bin, first remove paddle and insert shaft through 3/4" PF connection on bin wall and reattach paddle to shaft with cotter pin.

### TROUBLESHOOTING GUIDE

| CONDITION  | POSSIBLE CAUSE   | SOLUTION   |
|--|--|--|
| Paddle keeps rotating when covered with material | Paddle size is not suitable for use in existing material due to the material density | Replace with correct paddle size   |
| Paddle out of shape or shaft is bent             | The impacting force of material is too great   | Relocate paddle and shaft out of Fill stream or provide a protective baffle to protect the paddle and shaft. |
| No rotation of paddle                            | No power to unit     Motor damaged   | Check the wire connects     Replace the motor  |



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